

# TALCOPRENE® OC1520CM2U1

## TALCOPRENE®

Polypropylene, 20% mineral filled, UV stabilised

### Product information

Resin Identification	PP-T20	ISO 1043
Part Marking Code	>PP-T20<	ISO 11469

### Rheological properties

Melt mass-flow rate	13 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

### Typical mechanical properties

Tensile modulus	2900 MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	27 MPa	ISO 527-1/-2
Flexural modulus	2800 MPa	ISO 178
Flexural strength	40 MPa	ISO 178
Charpy impact strength, 23°C	60 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	3.6 kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, 23°C	4 kJ/m <sup>2</sup>	ISO 180/1A
Poisson's ratio	0.37 <sup>[C]</sup>	
[C]: Calculated		

### Thermal properties

Vicat softening temperature, 50°C/h 50N	80 °C	ISO 306
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### Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	3.2 mm	IEC 60695-11-10
FMVSS Class	B	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	<80 mm/min	ISO 3795 (FMVSS 302)

### Physical/Other properties

Density	1060 kg/m <sup>3</sup>	ISO 1183
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### Characteristics

Processing	Injection Moulding
Additives	Mineral Filler
Special characteristics	U.V. stabilised or stable to weather

### Additional information

Processing Notes

### Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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